



Stephen M. Beckman

Sr. EHS Auditor and Compliance Manager

Core Skills:

- Compliance Auditing:
 - US and International
 - Environmental
 - Health and Safety
 - Hazardous Materials Transportation / Dangerous Goods
 - Corporate Social Responsibility
- Audit Protocol Development
- Due Diligence Assessments
- Compliance Counseling / Compliance Project Management (Programs, Plans, Oversight, etc.)
- Auditor / Compliance Training
- Risk Management Plan / Process Safety Management Auditing and Program Development
- Remediation Support
- Regulator and Public Involvement
- Process Engineering

Qualifications:

- 300+ Regulatory Compliance Audits
- 21 Years Compliance Management at Manufacturing and Site Remediation Facilities
- Certified Professional Environmental Auditor (CPEA) – Institute of Internal Auditors
- Qualified Environmental Professional – Institute of Professional Environmental Practice
- Xavier University – MBA (General Business)
- University of Notre Dame – BS (Chemical Engineering)

International Audit Locations:

- | | | |
|-------------|-----------|---------------------|
| • Argentina | • England | • Russia |
| • Australia | • France | • South Korea |
| • Austria | • Germany | • U.S. (~35 states) |
| • Brazil | • Hungary | • Uzbekistan |
| • Canada | • Ireland | • Venezuela |
| • China | • Italy | • Vietnam |
| • Colombia | • Mexico | |
| • Ecuador | • Poland | |

Profile:

Steve’s broad EHS expertise includes conducting multi-media EH&S audits, and managing air emission, wastewater, hazardous waste, hazard communication, and emergency response programs. Steve’s experience spans the entire project life cycle from feasibility study and design, through construction, operation, and decommissioning.

Steve has performed more than 300 multi-media EHS compliance audits throughout the U.S., and in Canada, Australia, Asia, Europe, Mexico, and South America. His audit expertise includes all areas of EHS regulation, hazardous materials transportation requirements, vendor qualification audits of waste treatment, storage, disposal, and recycling facilities, and due diligence reviews in support of acquisitions and facility closure.

In addition Steve has significant experience with the OSHA Process Safety Management program and U.S. EPA’s Risk Management Program. He has performed triennial PSM audits at coal-fired power plants and audited the PSM / RMP programs as part of his EHS compliance audits for aluminum foundries, sulfuric acid plants, and, several power plants. Steve also has managed an update / revision to the RMP/PSM programs at a power plant to resolve findings from a triennial compliance audit and an agency notice of violation, and managed a five-year update to an RMP certification / PHA and offsite consequence analysis at a power plant.

Over a six-year period, as regulatory lead at a \$440 million remediation project, Steve directed preparation, submittal, and regulatory approval of CERCLA remedy selection and implementation documents, provided daily interface between project staff and State and Federal Regulators, and provided regulatory support to an extensive public involvement effort.

Steve has managed air, wastewater, and hazardous waste permit programs, including preparing and submitting permit applications, reports and regulatory deliverables. He has negotiated permit conditions, and dispute resolution agreements.

Audit / Compliance Competencies:

- Nearly all environmental 40 CFR areas including PCB, TSCA, Drinking Water Treatment, UIC as well as in air pollution control programs of all kinds, water / wastewater / stormwater, SPCC, UST, waste / recyclables of every type, etc.
- All safety 29 CFR 1910 and 1904, as well as some 1926 standards.
- Hazardous materials transportation 49 CFR 105, and 170 – 187, and their related state, local and international counter parts.
- RMP / PSM Compliance Audits at utility and chemical plants
- Corporate social responsibility programs – electronics industry



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Summary of Audit Experience:

Number of Audits: **>300**

| Business Sector / Description | Audit Type | | | | | Location | |
|---|------------|----|--------|-----|-----|----------|-------|
| | E | HS | HMT/DG | CSR | EMS | US | Int'l |
| Utility plants and support operations - coal, oil, and gas - fired, landfills, mines, dams, substations, support facilities, RICE engines, and ancillary operations | X | X | | | | X | |
| Automotive - stamping, engine, transmission, assembly, paint, proving grounds, R&D, all kinds of parts, UST systems, etc. | X | X | X | | X | X | X |
| Foundries - iron, steel, aluminum, uranium sand molds, lost foam, clay... | X | X | X | | | X | X |
| Misc metal – cans mfg / coating, wire manufacture, staples / nails, big tools like presses, | X | X | | | | X | |
| Chemical manufacturing - sulfuric acid, surfactants and detergents, distillation, condensation, labs, liquids, powders, oil processing, intermediates, etc. | X | X | X | | | X | |
| Pharmaceuticals and Medical Products - drugs and various parts manufactured to support the medical field | X | X | X | | | X | |
| PSM / RMP Sites - ammonia tanks and slip systems, sulfuric acid) | X | X | | | | X | |
| Electronics - connectors, semi-conductors, tablets, phones, computers, injection molding (plastic, Mg), and support activities | X | X | X | X | X | X | X |
| Plating - all types and sizes, anodizing | X | X | X | X | X | X | X |
| Food and drink - pet food manufacturing, natural flavorings, spices, R&D,, etc. | X | X | | | X | X | |
| Batteries - lead acid, all alkaline sizes and types, NiCad, smelters | X | X | X | | | X | |
| Packaging and warehousing - all of the above + propane fueling systems | X | X | X | | | X | X |
| Waste / Recycling Activities - landfills, oil recycling / regeneration, fluorescent lamps, lead acid smelters, trash burning, scrap metal, auto shredding, wastewater, pallet mulching, waste solvent recovery, incineration, radiation, solidification, drum reclaiming, in nearly every state | X | X | | | | X | |